

Dual Row Single Ended Metal Shell Connectors

Winchester Interconnect Micro, formerly known as Ulti-Mate Connector, offers Wired Dual Row Single Ended Metal Shell Connectors engineered for reliability and precision in demanding environments. These metal shell connectors with wire leads operate within a temperature range of -55°C to 125°C , with high-temperature versions available up to 200°C (add HT). Available in 9 to 65 contacts, they are QPL qualified to MIL-DTL-32139 standards, ensuring superior performance and compliance with military specifications. Built to endure vibration, shock, durability, and salt spray tests, these connectors are ideal for rugged applications.

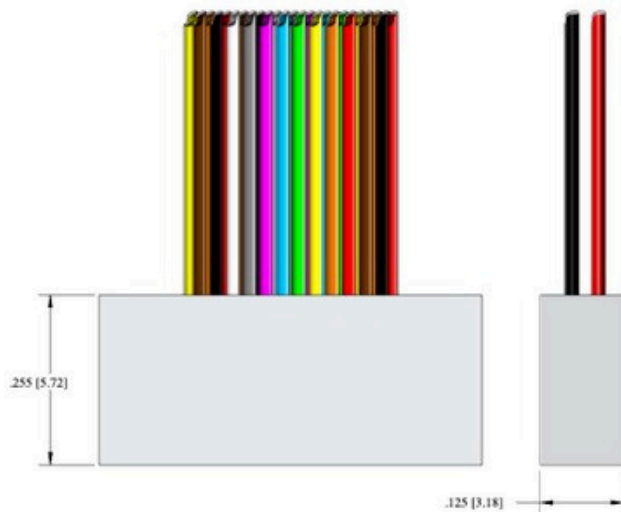


KEY FEATURES & BENEFITS

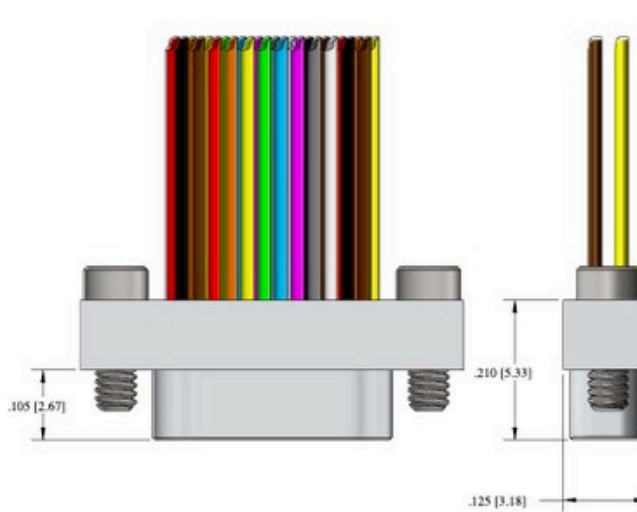
- Dual Row Configuration – Provides high contact density for compact, space-efficient designs.
- Metal Shell Construction – Offers robust mechanical protection and EMI shielding.
- Wide Temperature Range – Operates from -55°C to 125°C , extendable to 200°C (HT option).
- Reliable Mechanical Performance – Engaging force of 5 oz max., separation force of 0.4 oz min., and mating/unmating force of 7 oz $\times$ number of contacts max.
- Tested for Durability – Passes vibration, shock, salt spray, and endurance testing for dependable operation.
- MIL-DTL-32139 Qualified – Ensures consistent quality and performance to military-grade standards.
- Flexible Contact Options – Available in 9 to 65 contact configurations to suit diverse interconnect requirements.

Nano Wired Dual Row Single Ended

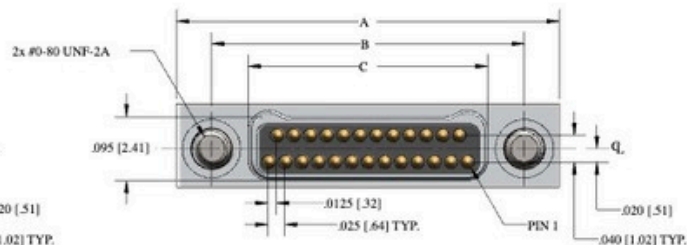
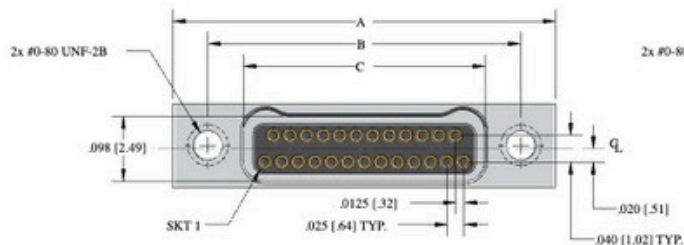
DIMENSIONAL



RECEPTACLE (SOCKETS)



PLUG (PINS)



Size	A	B	C	
			Receptacle	Plug
9	.375 [9.52]	.270 [6.86]	.160 [4.06]	.163 [4.14]
15	.450 [11.43]	.345 [8.76]	.235 [5.97]	.238 [6.04]
21	.525 [13.33]	.420 [10.67]	.310 [7.87]	.313 [7.95]
25	.575 [14.60]	.470 [11.94]	.360 [9.14]	.363 [9.22]
31	.650 [16.51]	.545 [13.84]	.435 [11.05]	.438 [11.12]
37	.725 [18.41]	.620 [15.75]	.510 [12.95]	.513 [13.03]
51	.900 [22.86]	.795 [20.19]	.685 [17.40]	.688 [17.47]
65	1.075 [27.30]	.970 [24.64]	.860 [21.84]	.863 [21.92]

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PERFORMANCE

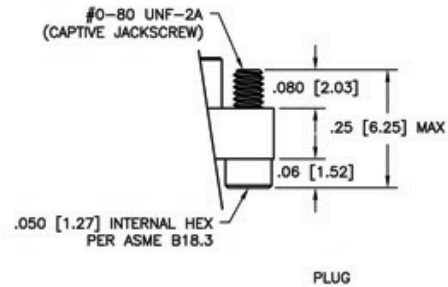
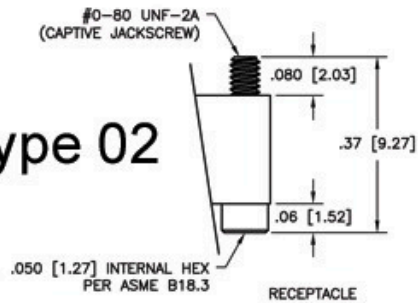
Electrical Properties	
Contact Resistance	33 milliohm max contact only and 87 milliohms max with 6" wire @ 1A
Current Rating	1A max.
Dielectric WithStanding Voltage	250 VAC at sea level, 100 VAC at 70,000 feet. 1mA leakage current max.
Insulation Resistance	100 VDC and 5000 Megohms min.

Mechanical	
Engaging Force	5 oz max.
Separation Force	.4 oz min.
Mating/Unmating Force	7 oz x # of contacts max.
Vibration	EIA-364-28 Condition IV, 1 microsecond max discontinuity
Shock	EIA-364-27 Condition G, 1 microsecond max discontinuity
Durability	EIA-364-09, 200 matings, passes Mating Force, CR, Eng and Sep Forces
Salt Spray	EIA 364-26 Condition B-48 hours

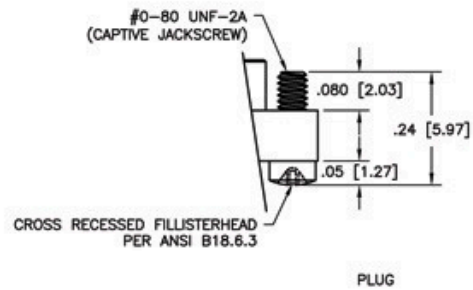
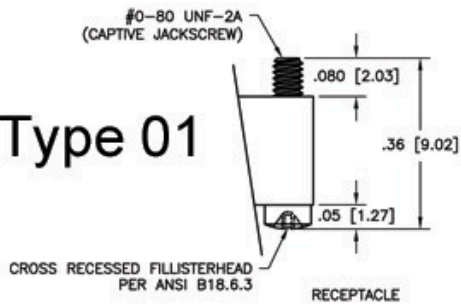
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HARDWARE

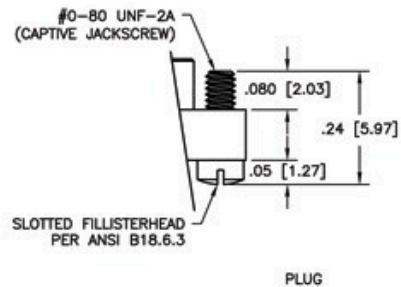
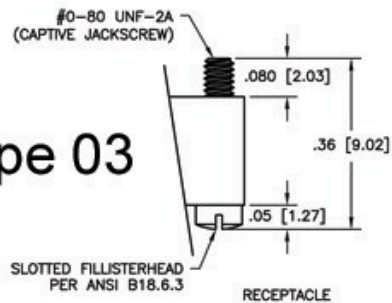
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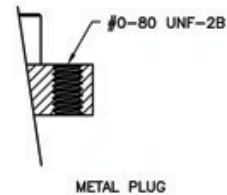
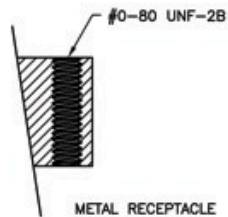
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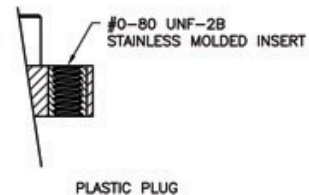
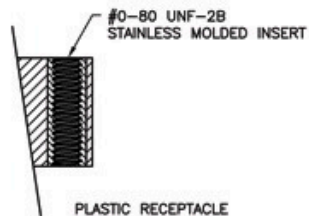
Type 03



Type 07



Type 07



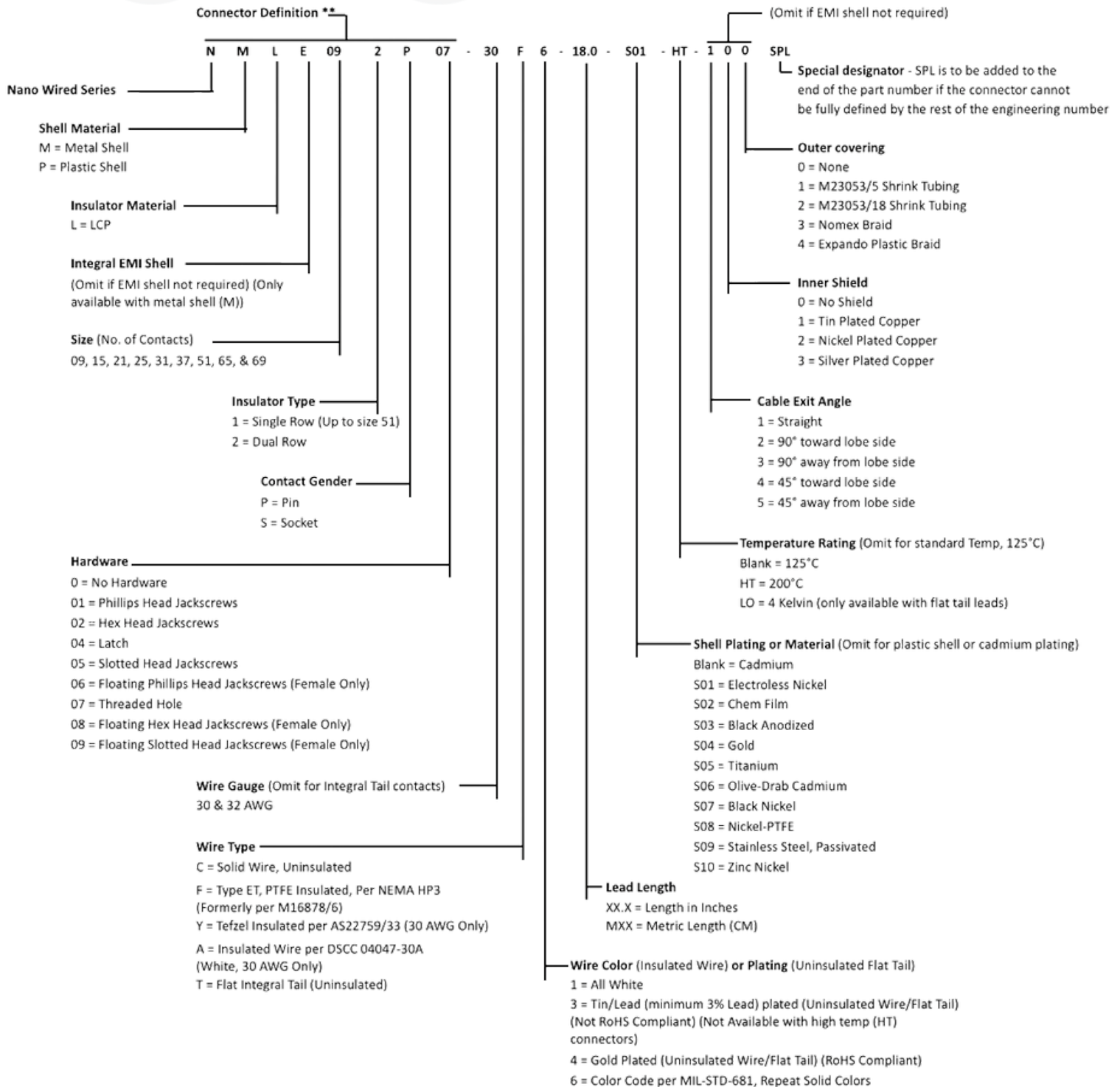
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MATERIALS

Materials and Finishes	
Signal Pin Contacts	C17200 Beryllium Copper per ASTM B194
Signal Socket Contacts	C26000 Brass Alloy per ASTM B135
Contact Plating	Gold Plating per ASTM B488
Shell	6061-T6 Aluminum per SAE-AMS-QQ-A200/8 or 300 Series Stainless Steel per ASTM A582
Shell Plating	Electroless Nickel per SAE-AMS2404, or Cadmium per SAE-AMS-QQ-P-416 or Black Anodize per MIL-A-8625 or Passivated per AMS2700
Insulator Material	LCP(Liquid Crystal Polymer) GLCP-30F or PPS per MIL-M-24519 GST-40F
Hardware	300 Series Stainless Steel per ASTM A 582/A582 or ASTM A 581/A581M, Passivated per SAE AMS-2700

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HOW TO ORDER



** For double ended assemblies, include connector definition for both ends separated by a forward slash (/)
Excludes Integral Shell assemblies ("E" option)